

## Answers to suggested problems in Chapter 5

### 5.1

Self-diffusion is atomic migration in “pure” metals (all atoms exchanging positions are of the same type). Interdiffusion is diffusion of atoms of one metal into another metal.

### 5.3

**a.** With vacancy diffusion, atomic motion is from lattice site to an adjacent vacancy. Both self-diffusion and diffusion of substitutional impurities proceed via this mechanism. For interstitial diffusion, atomic motion is from interstitial site to adjacent interstitial site.

**b.** (1) interstitial atoms are more mobile due to their smaller size and (2) there are a large number of empty interstitial sites than there are vacancies (for substitutional impurity atoms).

### 5.4

Steady-state diffusion is the situation wherein the rate of diffusion into a given system is just equal to the rate of diffusion out, such that there is no net accumulation or depletion of diffusion species (i.e. diffusion flux is independent of time).

### 5.5

**a.** The driving force is that which compels a reaction to occur.

**b.** The driving for steady-state diffusion is the concentration gradient.

### 5.6

$4.1 \times 10^{-3}$  kg/h

### 5.7

1.8 mm

### 5.11

31.3 h

### 5.12

1.06 mm

### 5.16

$D_{\alpha} = 1.69 \times 10^{-10}$  m<sup>2</sup>/s (faster)

$D_{\gamma} = 5.86 \times 10^{-12}$  m<sup>2</sup>/s (slower)

For  $\alpha$ -Fe (BCC), the atomic packing factor (APF) is 0.68 whereas for  $\gamma$ -Fe (FCC), the APF is 0.74 (close-packed). Thus, *diffusion of carbon is greater in  $\alpha$ -Fe* because there is slightly more interstitial void space in BCC Fe and thus the motion of the interstitial C atoms occurs more easily.

### 5.17

$8.1 \times 10^{-15}$  m<sup>2</sup>/s